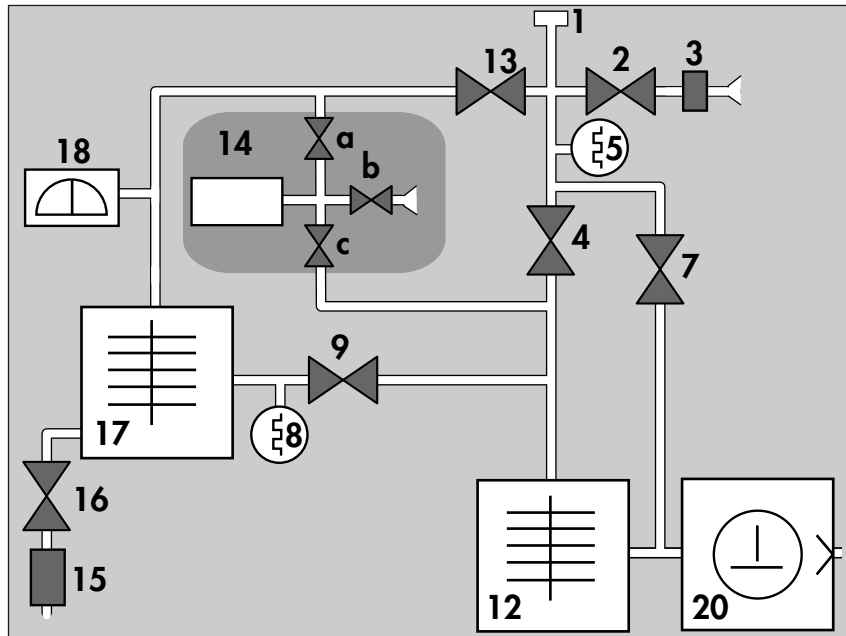


ASM 182 TD+

Detector operating principle

Vacuum circuit



- | | |
|---|---|
| 1. Detector inlet port | 13. Detection valve |
| 2. Inlet vent valve | 14. Calibrated leak module |
| 3. Vent filter connector | 15. Connector for long distance sniffer |
| 4. Roughing valve | 16. Sniffer valve |
| 5. Inlet pressure gauge (PI3C) | 17. Hybrid turbomolecular pump (TMP 5154) |
| 7. By-pass valve | 18. Analyzer cell |
| 8. Inlet pressure gauge (PI1) | 20. Dry primary roughing pump (ACP 20/28) |
| 9. Exhaust valve | |
| 12. Roughing molecular drag pump (MDP 5011) | |

Pumping capacities

25 m³/h (15 cfm) roughing (dry primary pump ACP 20/28) + 10 l/s (molecular drag pump MDP 5011).
Helium pumping speed at inlet port: 4.4 l/s.

Test capacities

Short test cycle.
Quick response time.
Auto-calibration with integrated calibrated leak.

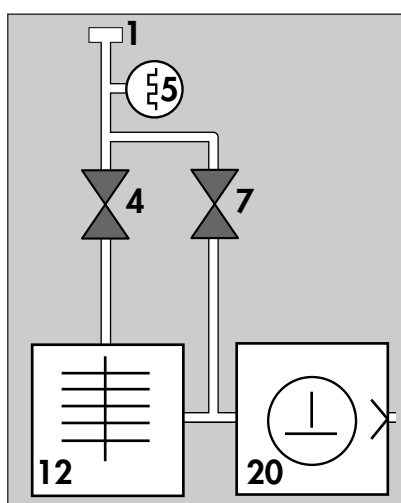
ASM 182 TD+

Detector operating principle

Note: Only operational parts are represented.

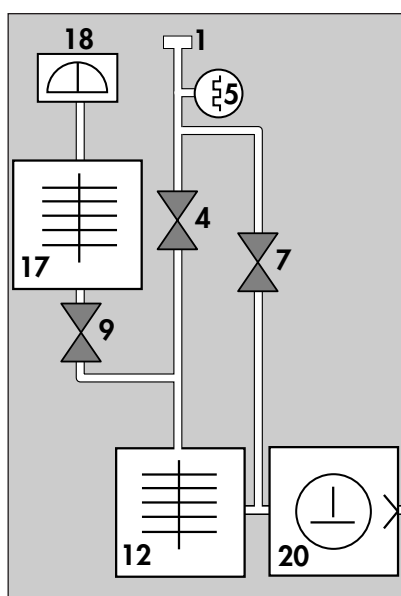
**Operation in
vacuum test mode:
3 stages**

1 Primary roughing

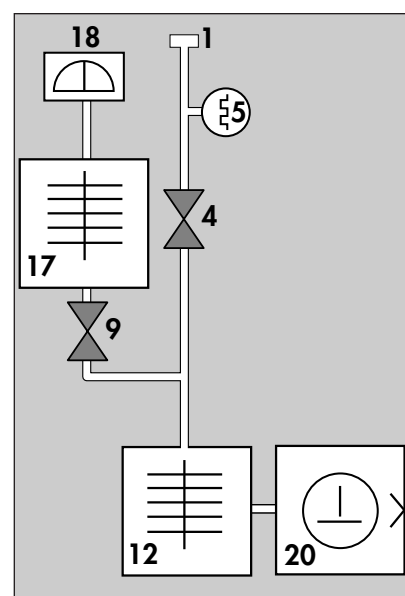


2 Gross leak test mode

$1 \text{ mbar} < \text{Inlet Pressure} < 6 \text{ mbar}$



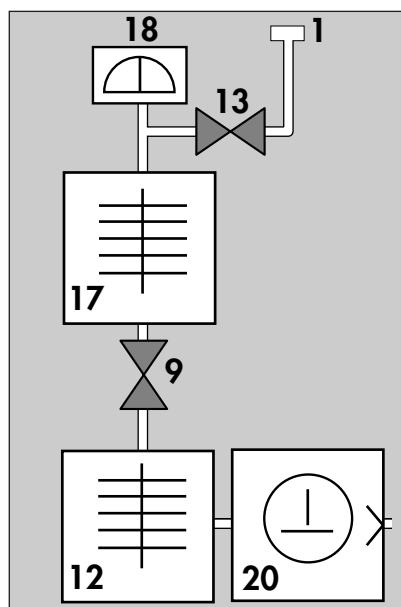
$2 \cdot 10^{-2} \text{ mbar} < \text{Inlet Pressure} < 1 \text{ mbar}$



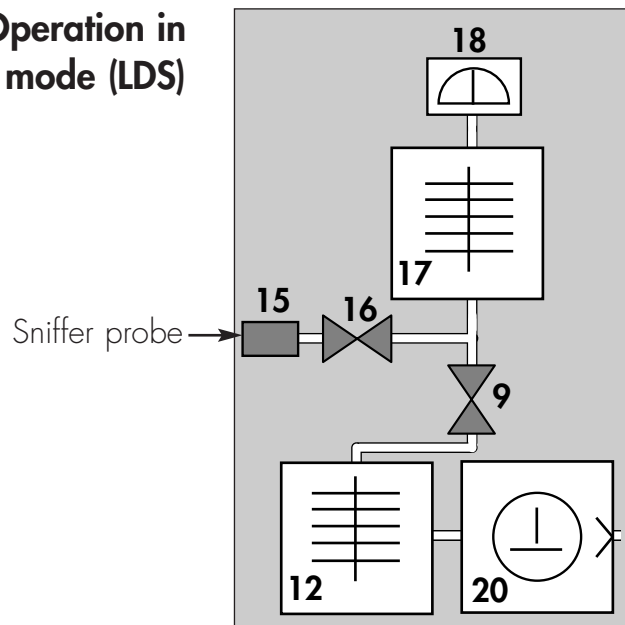
ASM 182 TD+ Detector operating principle

**Operation in
vacuum test mode:
3 stages
(continued)**

3 High sensitivity test mode (HS)



**Operation in
sniffing mode (LDS)**

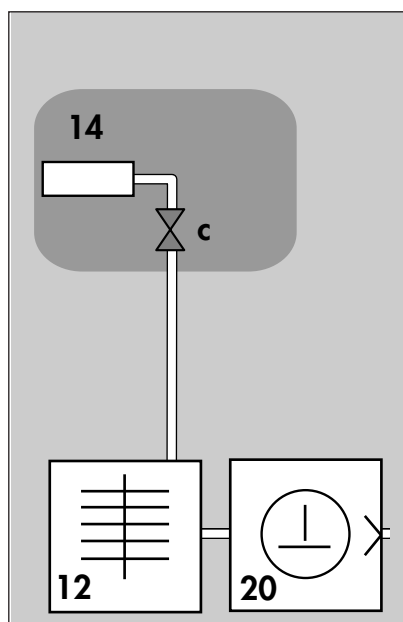


ASM 182 TD+

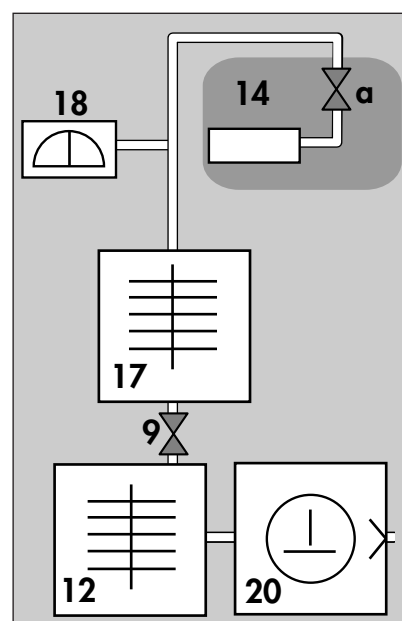
Detector operating principle

Operation in internal calibration mode

① Roughing of calibrated leak



② Calibration



③ Venting of calibrated leak

The leak is returned to atmospheric pressure.

