

Calibrated leak values programming

Different types of calibrated leaks

Before to start an internal auto-calibration of the leak detector (with internal or external calibrated leak), the parameters of the calibrated leak used should be programmed by the operator.

The leak detector can be auto-calibrated :

- with an internal or external calibrated leak
- with different gases (Hydrogen and Helium 3) if it is equipped of the 3 masses option.

 **3 masses option**  **C 220**

Gas	Internal auto-calibration	External auto-calibration
Helium 4	X	X
Helium 3	-	X
Hydrogen	-	X

Whatever the type of calibrated leak used, the parameters programming is the same.

Alcatel does not supply the calibrated leaks in helium 3 and Hydrogen.

Access authorization

 **Do you have access to this operation/function?**  **C 30**

Programming the calibrated leak parameters

This operation can be made with the data written on the calibrated leak identification label or the calibration certificate delivered with it.

Example of identification label:

HELIUM CALIBRATED LEAK
 Helium leak rate : 1.0×10^{-8} mbar.l/s at 20 °C
 Date of calibration : 10 Dec 1997
 % loss per year : 2 %
 % increase per °C : 3 %

Note: At each time the operator modify the "Location" parameter, he should also re-adjust all the parameters (if necessary).

Calibrated leak values programming

Procedure **Reminder** *Operating principle of the control panel* **C 20**



Press the key



activated

SPECTRO



F1	SELECTED GAS: He	F2
F3	F2=>CALIBRATED LEAK	F4
INT. Θ (°C/°F): 27/81		



F1	CALIBRATED GAS: He	F2
F3	UNIT: mbar.l/s	F4
LEAK VALUE: 1.0E-07		
LOCATION: internal		

Unit used adjustment

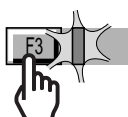


F1	CALIBRATED GAS: He	F2
F3	UNIT: Pa.m3/s	F4
LEAK VALUE: 1.0E-07		
LOCATION: internal		

Leak value adjustment



Adjust leak value.



F1	CALIBRATED GAS: He	F2
F3	UNIT: Pa.m3/s	F4
LEAK VALUE: 1.0E-05		
LOCATION: internal		

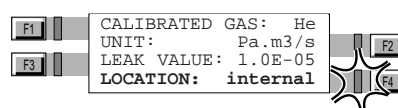
Adjustment of a value **C 20**

Calibrated leak values programming

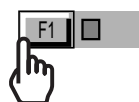
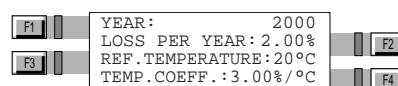
Leak location selection

Note: The "Location" parameter (internal or external) concerned the location of the calibrated leak used for the auto-calibration and not the type of auto-calibration.

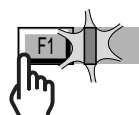
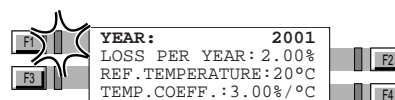
Adjust the location.






Calibration year adjustment

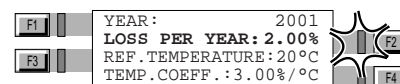


Adjust the year of calibration.





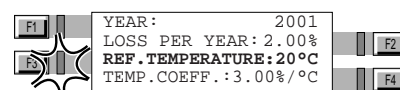
Loss per year adjustment

The procedure is the same as for adjusting calibration year but instead of pressing **F1** , press  **F2** .



Reference temperature adjustment

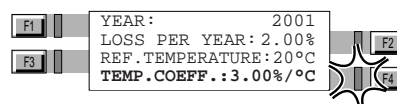
The procedure is the same as for adjusting calibration year but instead of pressing **F1** , press **F3** .



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Temperature coefficient adjustment

The procedure is the same as for adjusting calibration year but instead of pressing **F1** **□**, press **□** **F4**.



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