ORIGIN / DIAGNOSTIC CONFIRMATION

REMEDY

😭 Critical failure 📜 Chap. C



"Error/information indicator and display"

Auto-cal failure cal. leak year error

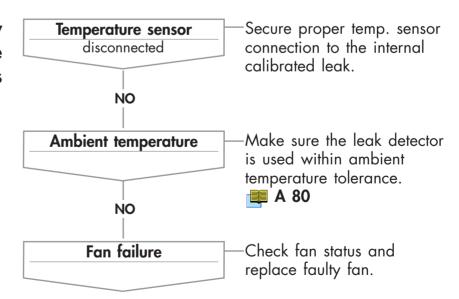
Incorrect internal calibrated leak parameters Check and correct internal calib. leak parameters C 75

Auto-cal failure helium pollution

High background (helium signal is higher to internal calibrated leak value)

Degassing in the analyzer cell: keep pumping the cell for 10 mn (in stand-by mode) and start an autocalibration. If the trouble is not eliminated, look for possible leaks

Temperature too low **Auto-cal failure** temperature limits



Calibration

ORIGIN / DIAGNOSTIC **R**EMEDY SYMPTOM CONFIRMATION Critical failure Chap. C "Error/information indicator and display" Cell zero limits **Amplifier adjustment** Contact customer service. Cell zero stability NO Contact customer service. Electronic problem **Auto-cal failure** Problem of calibration Check valve 14a. electrovalve E 85 peak locating error NO Check consistency between Peak fault measurement of the internal Internal calibrated leak (using manual calibration damaged (lack of helium) menus: C 70) & an external calibrated leak (standard test cycle). Change Internal calibrated NO leak. Incorrect filament Check and adjust filament position. E 60 alignment NO Check the analyzer cell. Peak fault E 60 Analyzer cell incorrect assembly

Calibration

ORIGIN / DIAGNOSTIC **S**YMPTOM **R**EMEDY CONFIRMATION 🔞 Critical failure 📜 Chap. C "Error/information indicator and display" **Auto-cal failure** Peak fault Check that the calibration Internal calibrated leak parameters in the peak adjust error parameters configuration menu are correct. E 50 NO Check and adjust filament Incorrect filament position. E 60 alignment NO Check the analyzer cell. Peak fault E 60 Analyzer cell incorrect assembly **Auto-cal failure** Problem of calibration Check valve 14a. electrovalve E 85 emission loss