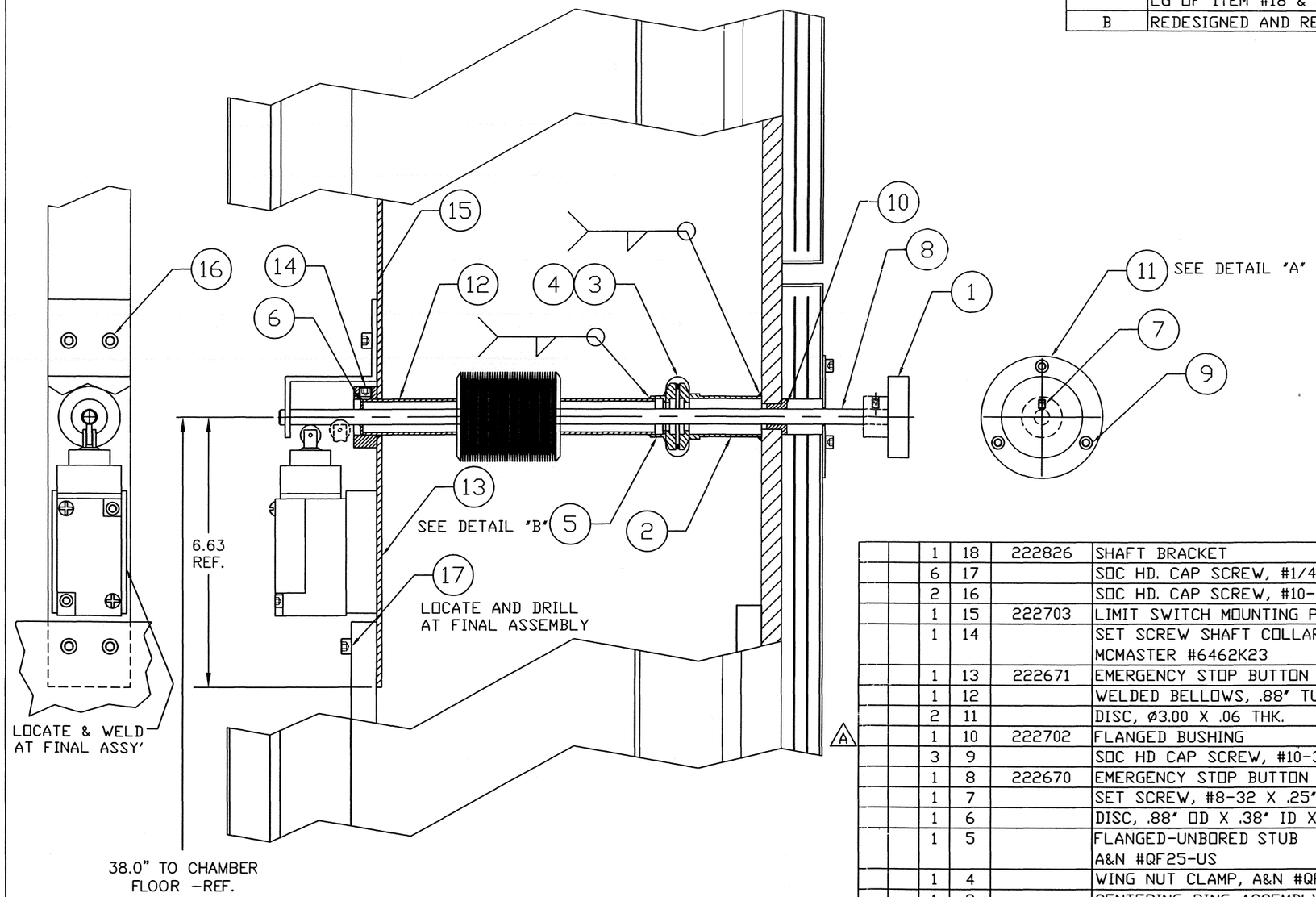
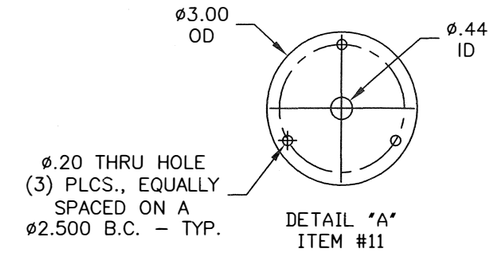
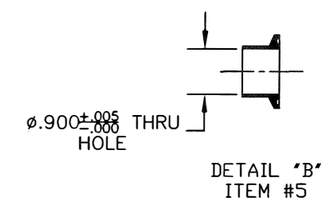
REVISION	DESCRIPTION	DATE	APPROVAL
A	MADE ITEM'S #10&15 INTO DETAILS & MOD. LG OF ITEM #18 & ADDED ITEM #20 TO DWG	04/01/02	RAP
B	REDESIGNED AND REDRAWN	05/14/02	RAP







G3	G2	G1	ITEM	DWG NO.	DESCRIPTION	MAT'L	QTY	DELIV	P.O. #	CODE
		1	18	222826	SHAFT BRACKET					
		6	17		SOC HD. CAP SCREW, #1/4-20 X .75" LG	SS				
		2	16		SOC HD. CAP SCREW, #10-32 X 2.00" LG.	SS				
		1	15	222703	LIMIT SWITCH MOUNTING PLATE					
		1	14		SET SCREW SHAFT COLLAR, .88" BORE MCMASTER #6462K23	SS				
		1	13	222671	EMERGENCY STOP BUTTON SUPPORT PLATE					
		1	12		WELDED BELLOWS, .88" TUBE ENDS	SS				
		2	11		DISC, ø3.00 X .06 THK.	SS				
		1	10	222702	FLANGED BUSHING					
		3	9		SOC HD CAP SCREW, #10-32 X .25" LG.	SS				
		1	8	222670	EMERGENCY STOP BUTTON SHAFT	SS				
		1	7		SET SCREW, #8-32 X .25" LG.	SS				
		1	6		DISC, .88" OD X .38" ID X .06 THK.	SS				
		1	5		FLANGED-UNBORED STUB A&N #QF25-US	SS				
		1	4		WING NUT CLAMP, A&N #QF25-CW	ALUM				
		1	3		CENTERING RING ASSEMBLY A&N #QF25-100-SR-V	SS/ VITON				
		1	2		HALF NIPPLE, A&N #QF25-100-HN	304SS				
		1	1		KNURLED-RIM CLAMPING KNOB MCMASTER #60205K27	SS				

QUANTITY — BILL OF MATERIAL — PURCHASING

G#	NEXT ASSY	QTY	USED ON	QTY
1	422651	1	9356	1

APPLICATION

TOLERANCE UNLESS OTHERWISE SPECIFIED
X. +/- .3
.X +/- .1
.XX +/- .03
.XXX +/- .010
ANGLE +/- .5 DEG
125 FINISH
USE WATER SOLUBLE CUTTING FLUID

SCALE 1:2
DRAWN RAP 03/19/02
CHECK
APPD

DYNAVAC
110 INDUSTRIAL PARK ROAD
Hingham, MA. 02043

EMERGENCY HANDLE ASSEMBLY

DRAWING NO 322649
REV B
REF
SHEET 1 OF 1

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