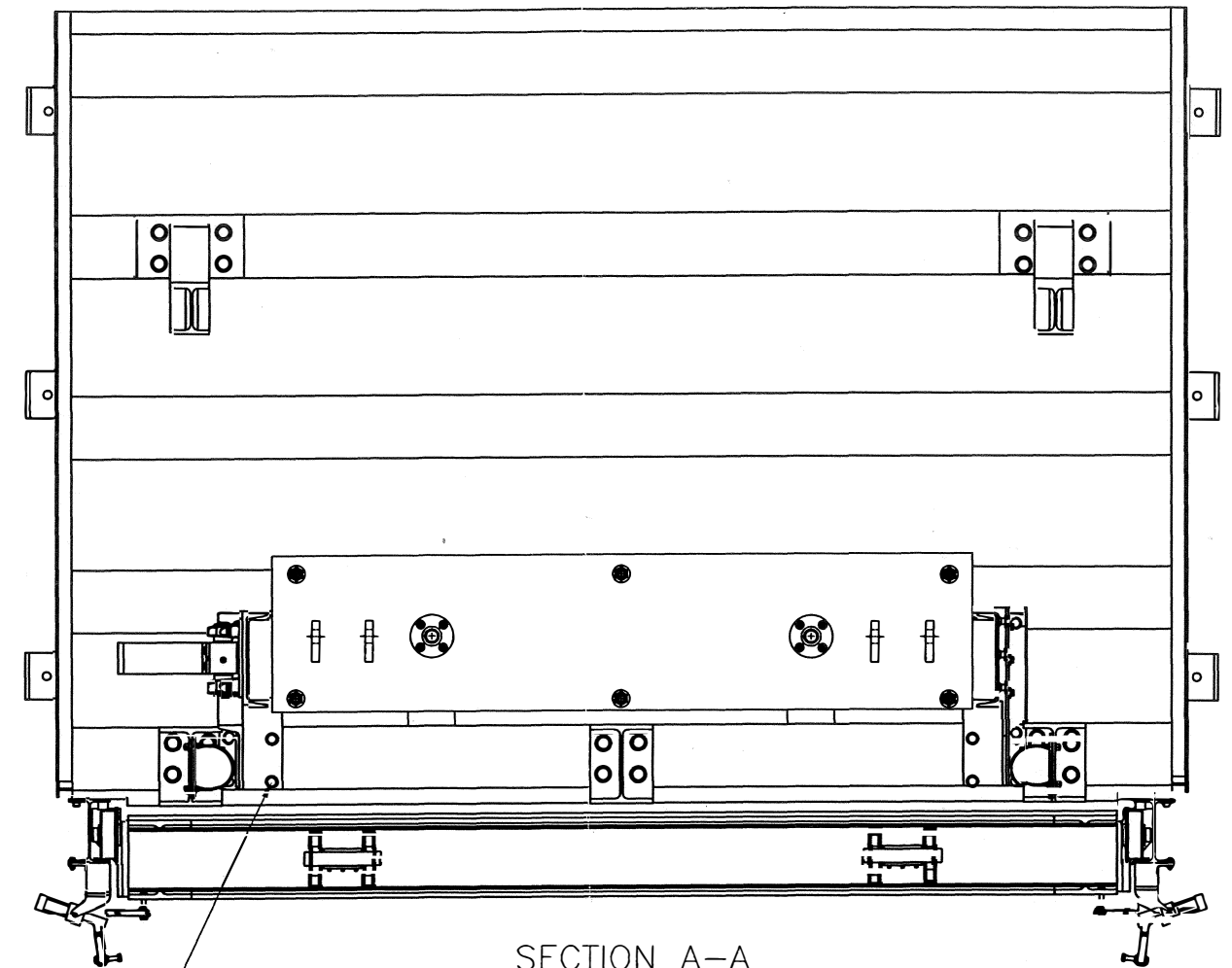
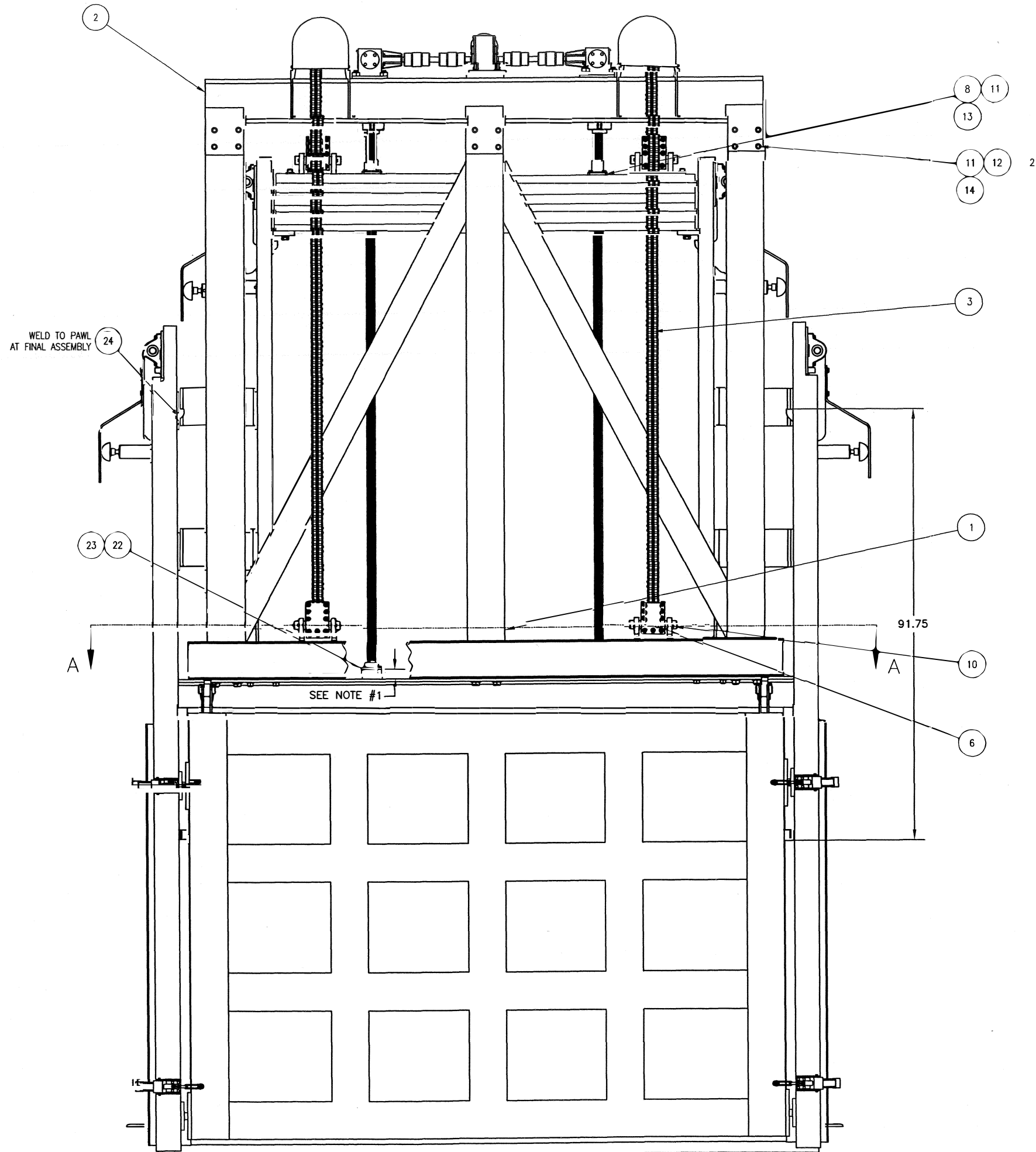


REVISION	DESCRIPTION	DATE	APPROVAL
A	ADDED NOTE TO DWG & ITEM'S 22 & 23	02/28/02	RAP
B	ADDED ITEM #24 TO DRAWING B/M	05/28/02	RAP



SECTION A-A

NOTE:
1.) AT FINAL ASSEMBLY SHIM
BALL SCREW MOUNT TO FIT.

B A A		2	24	322850	PAWL SHIELD						
		8	23		HEX HD BOLT, 3/8-16 X 1.25" I.G.	ZNCPLT					
		2	22		BALL BEARING FLANGE UNIT, 1-3/16" T.B. WOOD'S SONS CO. #201						
		24	15		FLAT WASHER, 3/4"	ZNCPLT					
		24	14		HEX NUT, 1/2-13	ZNCPLT					
		8	13		HEX HD BOLT, 1/2-13 X 1.50" I.G.	ZNCPLT					
		24	12		HEX HD BOLT, 1/2-13 X 2.00" I.G.	ZNCPLT					
		56	11		FLAT WASHER, 1/2"	ZNCPLT					
		8	10		COTTER PIN, Ø.25" X 3.00" LG. MCMaster #98355A320						
		5	9		STRUCTURAL WASHER MCMaster CARR #91151A036						
		2	8		BALL NUT						
		12	7		HEX NUT, 3/4-10	ZNCPLT					
		4	6	222461	LONG CLEVIS PIN						
		12	5		HEX HD BOLT, 3/4-10 X 2.00" I.G.	ZNCPLT					
		6	4		HEX HD BOLT, 3/4-10 X 2.50" I.G.	ZNCPLT					
		2	3	422457	CHAIN ASSEMBLY						
		1	2	422451	DOOR LIFT DRIVE ASSEMBLY						
	1	1	422475	DOOR SUPPORT ASSEMBLY							
G3	G2	G1	ITEM	DWG NO.	DESCRIPTION	MAT'L	QTY	DELIV	P.O. #	CODE	
QUANTITY					BILL OF MATERIAL	PURCHASING					

MATERIAL				PURCHASING			
TOLERANCE UNLESS OTHERWISE SPECIFIED				 110 INDUSTRIAL PARK ROAD Hingham, MA. 02043			
X. +/- .3 .X +/- .1 .XX +/- .03 .XXX +/- .010 ANGLE +/- .5 DEG 125° FINISH							
USE WATER SOLUBLE CUTTING FLUID				DOOR AND OVEN ASSEMBLY			
SCALE 1:12							
DRAWN RAP				4/23/02		DRAWING NO	REV A
G# NEXT ASSY QTY USED ON QTY CHECK				422651 1 9356 1		422473	
APPLICATION				APPD		REF	SHEET 1 OF 2

