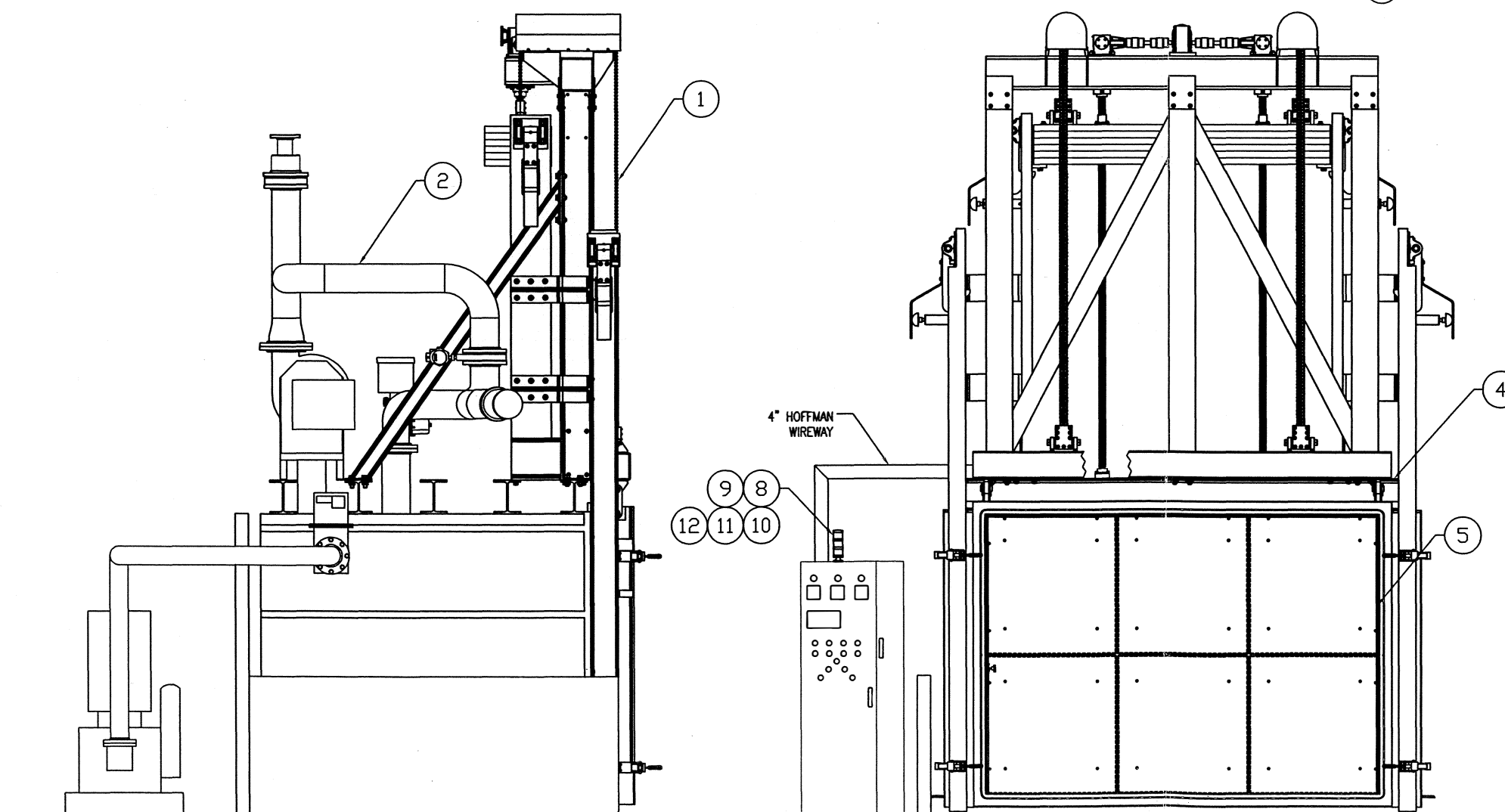
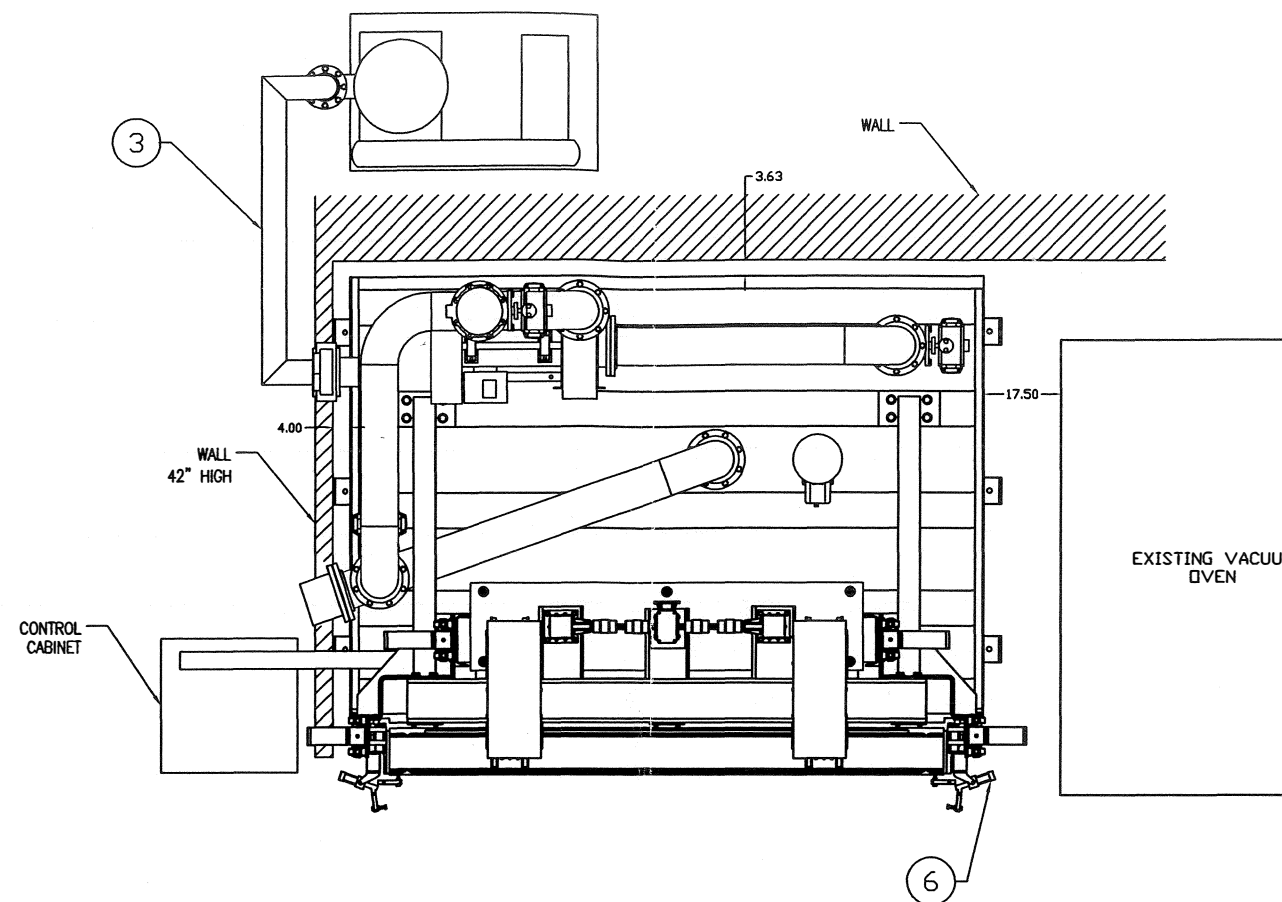


REVISION	DESCRIPTION	DATE	APPROVAL
A	ADDED ITEM #8,9,10,11 &12 TO DWG B/M	04/24/02	RAP



UTILITIES:
AIR: CLEAN DRY & REGULATED, 80-100 PSI
CONTROL CONSOLE POWER: 480 VOLTS-3 PHASE-60 HERTZ (225 AMP)
MECHANICAL PUMP POWER: 480 VOLTS-3 PHASE-60 HERTZ (50 AMP)
WATER: 1 GPM, 45°F - 70°F

A			1	12		MINI MODULAR STATUS-INDICATING LIGHT, SOUND MODULE, MCMASTER#6366T16						
			1	11		MINI MODULAR STATUS-INDICATING LIGHT, LIGHT MODULE (AMBER), MCMASTER#6366T3						
			1	10		MINI MODULAR STATUS-INDICATING LIGHT, LIGHT MODULE (GREEN), MCMASTER#6366T3						
			1	9		MINI MODULAR STATUS-INDICATING LIGHT, LIGHT MODULE (RED), MCMASTER#6366T3						
			1	8		MINI MODULAR STATUS-INDICATING LIGHT, FLASHING LIGHT BASE, MCMASTER #6366T13						
			1	7	322649	EMERGENCY HANDLE ASSEMBLY						
			1	6	422648	SOLENOID VALVE ASSEMBLY						
			1	5	422643	CHAMBER INTERNAL PANEL LAYOUT						
			1	4	422616	INSULATION & EXTERIOR SHIELDING LAYOUT						
			1	3	422608	BOEING OVEN PUMPING SYSTEM						
		1	2	422589	THERMAL SYSTEM ASSEMBLY							
		1	1	422473	DOOR AND OVEN ASSEMBLY							
G3	G2	G1	ITEM	DWG NO.	DESCRIPTION		MAT'L	QTY	DELIV	P.O. #	CODE	
QUANTITY					BILL OF MATERIAL				PURCHASING			

					TOLERANCE UNLESS OTHERWISE SPECIFIED				110 INDUSTRIAL PARK ROAD Hingham, MA. 02043		
					X. +/- .3 .X +/- .1 .XX +/- .03 .XXX +/- .010 ANGLE +/- .5 DEG 125 FINISH		GENERAL ARRANGEMENT LAYOUT				
					USE WATER SOLUBLE CUTTING FLUID						
					SCALE		1:22				
1	-	1	9356	1	DRAWN	RAP	03/19/02	DRAWING NO		422651	REV A
G#	NEXT ASSY	QTY	USED ON	QTY	CHECK			REF	SHEET	1 OF 1	
APPLICATION					APPD						